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1 MS. WHITESIDES: Whitesides.
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- JUDGE HUNT: Whiteside, okay.
- 3 MS. WHITESIDES: And I represent Hershey Foods
- 4 Corporation.
- 5 Mr. Schad has graciously agreed to let Audrey
- 6 Throne testify ahead of him --
- JUDGE HUNT: All right.
- 8 MS. WHITESIDES: -- since she has some time
- 9 constraints today.
- JUDGE HUNT: Good afternoon.
- 11 MS. THRONE: Good afternoon.
- Whereupon,
- 13 AUDREY F. THRONE
- 14 having been duly sworn, was called as a witness
- and was examined and testified as follows:
- 16 JUDGE HUNT: And would you state and spell your
- 17 name, please? Thank you.
- 18 THE WITNESS: My name cheeses Audrey Throne.
- 19 That's spelled A-U-D-R-E-Y, T-H-R-O-N-E.
- 20 MS. WHITESIDES: Your Honor, we have passed out
- 21 copies of her written testimony, and we would like to
- 22 identify it as the next consecutive exhibit number. I think
- 23 we are on 51.
- JUDGE HUNT: Yes, you're right, 51.
- 25 (The document referred to was

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- 2 Exhibit No. 51.)
- 3 MS. WHITESIDES: Please proceed with your
- 4 testimony.
- 5 THE WITNESS: Good afternoon. My name is Audrey
- 6 Throne and I am testifying today on behalf of Hershey Foods
- 7 Corporation regarding Hershey's position on the various
- 8 proposals which have been submitted to reconsider the Class
- 9 III and Class IV milk pricing formulas in the final rule.
- 10 I have been employed by Hershey for 20 years, and
- 11 my present position is manager of dairy ingredients. My
- 12 responsibilities include buying all of the milk and dairy
- 13 ingredients that Hershey Foods uses in making its products
- in North America.
- 15 I grew up on a dairy farm in Pennsylvania and my
- 16 entire career at Hershey Foods has been in milk sanitation
- 17 and procurement.
- 18 Hershey Foods is the leading North American
- 19 manufacturer of quality chocolate, confectionery and
- 20 chocolate-related grocery products. In addition, we export
- 21 Hershey's branded products to more than 90 countries
- worldwide. In 1999, Hershey's total sales were \$3.9
- 23 billion.
- 24 Our principal brands include Hershey's Milk
- 25 Chocolate and Milk Chocolate with Almonds Bars, Hershey's

- 1 Kisses Chocolates and Hershey's Hugs Chocolates, Kit-Kat
- 2 Wafer Bar, Reeses Peanut Butter Cups, Jolly Rancher Candy,
- 3 Payday Peanut Caramel Bar, Twizzlers Candy, Whoppers Malted
- 4 Milk Balls, and York Peppermint Patties, to name just a few.
- 5 Hershey Foods Corporation was founded by Milton
- 6 Hershey in 1894, and he located his manufacturing plant in
- 7 the heart of Pennsylvania's dairy country where he could
- 8 obtain the large supplies of fresh milk needed for making
- 9 his method of high quality milk chocolate.
- 10 Today, Hershey Foods Corporation operates more
- 11 than a dozen confectionery plants throughout the United
- 12 States, Canada and Mexico. We still use primarily fresh
- 13 fluid milk in making our products, such as Hershey's Milk
- 14 Chocolate Bars, Hershey's Kisses Chocolates, and Hershey's
- 15 Milk Chocolate Bars with Almonds. These products have a
- 16 distinctive flavor and texture that the American public has
- 17 recognized and enjoyed for many decades. And one important
- 18 reason for that distinctive Hershey favor is that Mr.
- 19 Hershey's methods call for fresh fluid milk.
- 20 As I said before, my responsibilities include
- 21 buying the fresh fluid milk that Hershey Foods uses in its
- 22 milk chocolates and other products, as well as all other
- dairy ingredients used in our manufacturing operations.
- In 1999, Hershey Foods bought more than 1.5
- 25 million pounds of fresh fluid milk every day.

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1 The price relationship between Class IV milk on
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- the one hand and Class II milk on the other is significant
- 3 for the future of the dairy industry in this country.
- 4 Several of the proposals for adjusting the Class IV price
- 5 would have the ripple effect of increasing the price of
- 6 Class II milk. USDA should avoid any step that would
- 7 increase the Class II price or increase the price difference
- 8 between Class II and Class IV milk.
- 9 The trend already is for food manufacturers to
- 10 reduce their use of Class II milk, and any increase in the
- 11 price difference between Class II and Class IV milk will
- 12 accelerate the trend. This trend harms diary farmers.
- 13 Class II food manufacturers are reducing their
- 14 reliance on traditional domestic fluid milk by reformulating
- 15 products to eliminate the dairy component, substituting
- 16 nondairy fats, using imported dairy ingredients and
- 17 relocating manufacturing operations in foreign countries.
- 18 For example, imports of milk protein and of
- 19 anhydrous milk fat, which are alternative dairy ingredients,
- 20 have risen dramatically in recent years. These imports have
- 21 replaced some domestic Class II milk because they are less
- 22 expensive.
- 23 Moreover, once a manufacturer changes its
- 24 processes or formulations to eliminate Class II milk, it is
- 25 extremely difficult and expensive to reverse that change.

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1 For these reasons, Hershey submits that if USDA
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- 2 reduces the price of fat, it should do so for all classes.
- 3 USDA should not discriminate in favor of Class IV by
- 4 reducing the price of fat for that class alone.
- 5 In addition, the make allowance for Class IV
- 6 should not be decreased and the yield factor for nonfat dry
- 7 milk should not be changed.
- 8 Hershey also submits that USDA should issue a
- 9 recommended decision for public comment before adopting a
- 10 final rule. In requiring this rulemaking, Congress did not
- 11 state that there were emergency conditions in the market
- 12 that would justify dispensing with a recommended decision
- and public comment.
- 14 To the contrary, the congressional objection to
- 15 the final rule USDA adopted in 1999 was based on what
- 16 Congress perceived as inadequate public comment.
- 17 The price of butterfat should be the same for all
- 18 classes. Several parties propose that the price of
- 19 butterfat be reduced by six cents per pound, and that's
- 20 Proposals 3, 4, 5, and 8. These proposals differ, however,
- 21 on whether this reduction should be applied uniformly to all
- 22 classes or whether the reduction should benefit Class IV
- 23 alone.
- 24 Hershey submits that if conditions in the market
- 25 warrant a six-cent reduction in the price of butterfat this

- 1 reduction must be applied across the board. There is no
- 2 rational justification for reducing the price in one class
- 3 while leaving it unchanged in other classes.
- 4 There are at least four reasons against reducing
- 5 the price of butterfat in Class IV alone.
- 6 First of all, reducing the price of fat in Class
- 7 IV alone will provide an artificial incentive to use more
- 8 cream to produce butter. The market should determine the
- 9 use of fat because the market can and the market will
- 10 allocate fat to the most efficient use. Reducing the price
- 11 of fat in Class IV but not in Classes II or III will provide
- 12 an artificial incentive to use more cream to produce better.
- 13 By calling this incentive artificial, I mean only
- 14 that the free market would not provide this incentive on its
- own.
- 16 All classes of milk compete for the same fat. The
- 17 price that sellers of excess cream are obligated to pay for
- 18 that butterfat is determined by the first use of the excess
- 19 butterfat sold. Therefore, if you reduce the Class IV
- 20 butterfat price six cents per pound and leave butterfat
- 21 prices in other classes unchanged, it means that sellers of
- 22 excess cream will have a six-cent per pound lower obligation
- 23 if that butterfat is sold for use in Class IV products.
- As a result, users in other classes will have to
- 25 pay six cents more per pound of milk fat to attract that fat

- 1 away from Class IV users.
- 2 Class IV manufacturers will always be the
- 3 preferred outlet for sellers of milk fat because their
- 4 obligation for that butterfat will be lower. Favoring Class
- 5 IV will cause Class II manufacturers to use butter or other
- 6 ingredients.
- 7 Many Class II products compete on grocery store
- 8 shelves with food products made from Class IV milk. If USDA
- 9 makes fat used in Class II more expensive than the identical
- 10 fat used in Class IV, then butter and other ingredients will
- 11 become more economical than fresh cream for use in Class II
- 12 products.
- 13 Class III-A pricing, when it was introduced in
- 14 1993, had the same effect on the use of skim milk.
- 15 Class II manufacturers will then be forced to use
- 16 those substitutes to remain competitive. While there are
- 17 FDA standards of identity for many Class II products, those
- 18 standards often permit the use of ingredients such as
- 19 butter, and many products made from Class II milk or cream
- are not subject to any standard of identity.
- 21 Additionally, products such as anhydrous milk fat
- 22 can be imported for less. For example, import statistics
- 23 from the Census Bureau indicate that the quantity of AMF
- 24 imported into the United States increased from only 110, and
- that should have been thousand kilograms, or more simply,

1 tons, so increased from only 110 tons of AMF in 1995 to more

- than 10,500 tons in 1999. Obviously, this reveals a
- 3 significant increase in the importation of alternative dairy
- 4 ingredients.
- 5 To the extent that substitutes for cream are not
- 6 available to Class II manufacturers, then a reduction for
- 7 Class IV alone places them at a competitive disadvantage.
- 8 Both the International Dairy Foods Association and
- 9 the National Milk Producers Federation have conducted an
- 10 economic analysis of the effect on Class II prices of
- 11 reducing the price of fat in Class IV by six cents per pound
- 12 without any reduction in other classes. These analyses show
- 13 that this one class reduction would increase the difference
- 14 between Class II and Class IV by 21 cents per hundredweight.
- 15 Thus, the current differential, which is fixed at
- 16 70 cents, would in effect be increased to more than 90
- 17 cents. I believe that these analyses to be correct.
- 18 This dramatic increase in the difference between
- 19 Class II and Class IV would place Class II manufacturers at
- 20 a substantial competitive disadvantage.
- 21 As I noted above, one effect will be to force
- 22 Class II manufacturers who compete with products made with
- 23 Class IV milk to seek cheaper alternatives. Where cheaper
- 24 substitutes are not available, however, the Class II
- 25 manufacturers will be placed at a substantial and unfair

- 1 cost disadvantage. This is especially a concern for my
- 2 company because many of our competitors use skim milk and
- 3 fat made from Class IV milk rather than Class II fluid milk.
- 4 A difference of 91 cents per hundredweight would put Hershey
- 5 at a cost disadvantage relative to its competitors of at
- 6 least \$4 million per year.
- 7 Favoring Class IV alone could force the Class II
- 8 price above the blend price in some orders, with the result
- 9 that Class II users will depool.
- 10 Based on my practical experience with milk prices,
- 11 I believe it is likely that a reduction in the fat price
- 12 that is limited to Class IV would cause the Class II price
- in some orders to be greater than the producer blend price.
- 14 In this situation many Class II users would have a strong
- 15 incentive to depool their milk and thus take advantage of
- 16 the lower blend price.
- 17 Indeed, the current 70-cent differential is
- 18 already having exactly this effect in some orders, and
- 19 increasing the Class II price further relative to the Class
- 20 IV price will accelerate the trend toward depooling.
- 21 The current make allowance for Class IV should not
- 22 be decreased. In its Notice of Hearing, USDA gave its
- 23 assessment that reducing the make allowance for nonfat dry
- 24 milk would have the effect of increasing the price of Class
- 25 I and Class II milk. This price increase would reduce the

- 1 volume of milk used in those classes and consequently
- 2 increase the volume of milk used in Class III and Class IV.
- 3 I agree with USDA's assessment. It seems to me
- 4 that it would be irrational to force more milk into uses
- 5 that USDA considers surplus at the expense of consumer-
- 6 driven products such as fluid milk and food products.
- 7 In addition, as discussed earlier, increasing the
- 8 price of Class II milk will force manufacturers to use less
- 9 expensive substitutes, including some imported products.
- 10 Moreover, any increase in the price difference between Class
- 11 II and Class IV milk, even if the increase is inadvertent,
- 12 will place Class II manufacturers at a substantial
- 13 competitive disadvantage.
- 14 Market forces correct any effect of a make
- 15 allowance that is too large through the mechanism of
- 16 negotiated over order premiums. Thus, any claim that the
- 17 make allowance should be decreased should be rejected by
- 18 USDA because free market forces will force buyers to pay
- 19 premiums.
- 20 On the other hand, if the make allowance is too
- 21 small, then production of nonfat dry milk will move to
- 22 cooperative plants that are not subject to minimum price
- 23 regulation or to plants outside the Federal Order System.
- 24 The yield factor should not be changed from the
- 25 current 1.02. Several proposals have been made to reduce

- 1 the yield factor for nonfat dry milk. They are Proposals
- 2 26, 27 and 28. The rationale for these proposals appears to
- 3 be that the amount of nonfat dry milk produced from skim
- 4 milk will be greater than the amount of nonfat solids in the
- 5 skim milk because of the moisture that remains in the nonfat
- 6 dry milk even after drying.
- 7 The flaw in this rationale is that there are
- 8 unavoidable losses of milk from the farm to the drying plant
- 9 and within the plant itself. Thus, not every pound of
- 10 nonfat solids is recoverable in the form of nonfat dry milk.
- 11 Moreover, some nonfat solids go into cream during the
- 12 separation process and therefore are not captured in the
- 13 nonfat dry milk.
- 14 USDA recognized these losses in adopting the 1.02
- 15 yield factor. USDA should reject the proposals to change
- 16 the current yield factor.
- 17 USDA should publish a recommended decision for
- 18 public comment. USDA should not omit a recommended decision
- 19 for public comment during this rulemaking.
- 20 First, while Congress called for an emergency
- 21 rulemaking, it did not intend for USDA to bypass the
- 22 recommended decision phase which was designed to ensure that
- 23 rules, such as the milk pricing formulas, reflect not only
- the agency's expertise, but also public opinion. Congress
- 25 obviously recognized the importance of obtaining public

- 1 comment on these milk formulas because it insisted USDA
- 2 return to further rulemaking because the final rule did not
- 3 adequately reflect public comment from the initial
- 4 rulemaking.
- 5 Second, there are no emergency marketing
- 6 conditions that exist to warrant the omission of the
- 7 recommended decision and public comment phase. There is no
- 8 emergency milk marketing situation that would warrant
- 9 omitting the public comment period on the secretary's
- 10 proposal.
- 11 Hershey and other interested parties are entitled
- 12 to an opportunity to comment on the secretary's recommended
- 13 decision. Considering the importance of milk pricing, USDA
- 14 should, at the very least, allow interested parties a
- 15 minimum number of days to comment on the proposal.
- 16 In conclusion, Hershey favors allowing milk prices
- 17 to be set by the free market, not by regulation. USDA
- 18 should reject any proposal for the price of Class IV that
- 19 will have the ripple effect of increasing Class II prices or
- 20 that would increase the price difference between Class II
- 21 and Class IV milk. Such proposals will ultimately harm
- dairy producers by driving manufacturers away from Class II
- 23 milk and forcing them to adopt substitute ingredients, some
- of which will be imported. Such proposals will also place
- 25 Class II manufacturers at a substantial competitive

- 1 disadvantage.
- 2 In addition, Hershey believes it is important for
- 3 USDA to allow public comment on a recommended decision in
- 4 this proceeding.
- 5 Respectfully submitted.
- 6 MS. WHITESIDES: Your Honor, we would like to move
- 7 for Exhibit 51 to be admitted into the record as evidence.
- JUDGE HUNT: Does anyone object to 51?
- 9 (No response.)
- 10 JUDGE HUNT: There being no objections, Exhibit 51
- 11 will be received into evidence.
- 12 (The document referred to,
- 13 previously identified as
- 14 Exhibit No 51, was received in
- 15 evidence.)
- MS. WHITESIDES: The witness is available for
- 17 further questions.
- JUDGE HUNT: Yes, Mr. Yale.
- 19 CROSS-EXAMINATION
- BY MR. YALE:
- 21 Q My first question is where are the exhibits of the
- 22 Hershey Candy Bars and the others?
- 23 A As you will recall when we arrived on Sunday, it
- 24 was 96 degrees. Makes it a little though.
- 25 Q I would have licked the wrappers.